

Date: Thursday, 11/9/2006 4:37:20 PM  
User: Kim Johnston

## **Process Sheet**

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: LANYARD ASSEMBLY		
Job Number	: 29390			Part Number	: D26906		
Estimate Number	: 11493			Drawing Number	: D2690 REV. B2		
P.O. Number	: N/A			Project Number	: N/A		
This Issue	: 11/9/2006 S.O. No. : N/A			Drawing Revision	: B2		
Prsht Rev.	: NC			Material	: N/A		
First Issue	: MA Type : SMALL /MED FAB			Due Date	: 11/16/2006 Qty: 20 Um: Each		
Previous Run	: 28519						
Written By							
Checked & Approved By							
Comment	: Est: C C 03.04.04 Reformat; Incorporated D2690-X KJ/ RF						
<b>Additional Product</b>							
Job Number: 							
<b>Seq. #:</b>	<b>Machine Or Operation:</b>		<b>Description :</b>				
1.0	CBL460		Loop Sleeve 				
Comment: Qty.: 2.0000 Each(s)/Unit Total : 40.0000 Each(s) Loop Sleeve Qty Part Number Description Batch 2 CBL-460 Loop Sleeve <u>100644</u>							
2.0	CBL1240		Cable 				
Comment: Qty.: 1.0000 f(s)/Unit Total : 20.0000 f(s) Cable Qty Part Number Description Batch D2690-6 + 2.5" CBL-1240 Cable <u>M102439</u> SAD 06:11:13 20							
3.0	SMALL FAB 1		SMALL & MEDIUM FAB RESOURCE 1 				
Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D2690 Identify as D2690-6 SAD 06:11:13 20							
4.0	QC5		INSPECT WORK TO CURRENT STEP 				
Comment: INSPECT WORK TO CURRENT STEP SAD 06/11/14 20							
5.0	PACKAGING 1		PACKAGING RESOURCE #1 				
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST56 							

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/01/15  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng					

NOTE: Date & initial all entries

Date: Thursday, 11/9/2006 4:37:21 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LANYARD ASSEMBLY

Job Number: 29390

Part Number: D26906

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(2d)

Comment: FINAL INSPECTION/W/O RELEASE

06/11/15

Job Completion



06/11/15

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

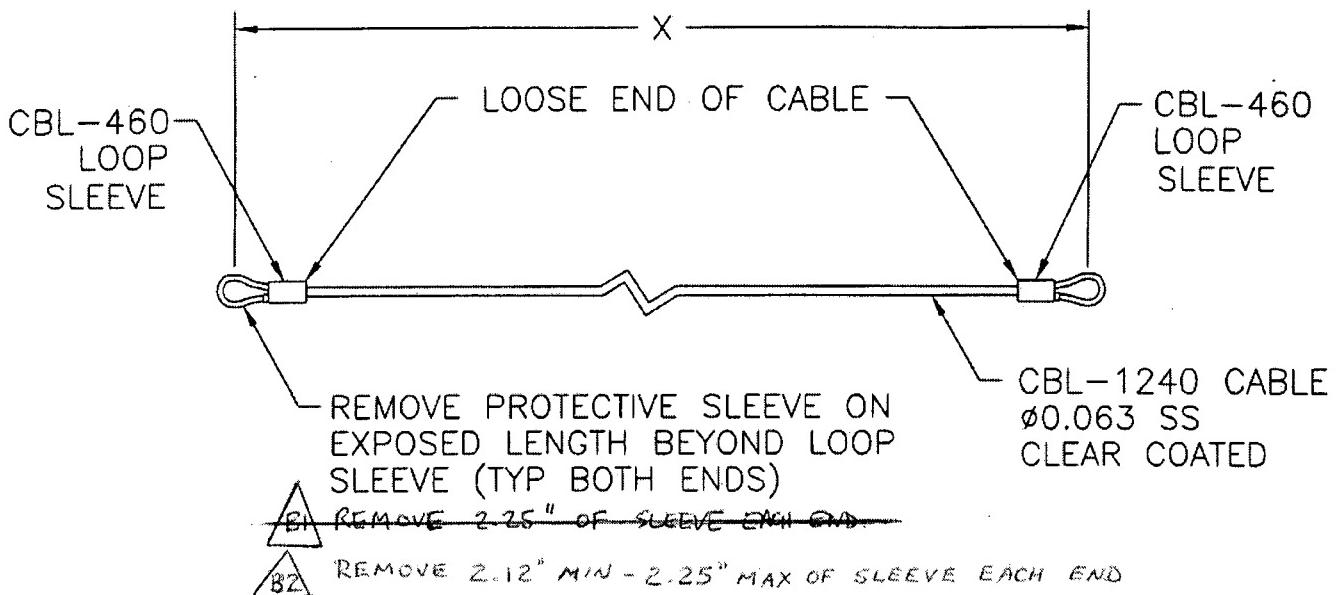
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

**DART**

DESIGN <i>MW</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MW</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	<del>CP</del> 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	<del>F</del> 04.06.24	ADDED TOLERANCE	

**RELEASED**  
471003 KE  
TSR A374

D2690-XX = LENGTH IN INCHES

NOTE: CUT CABLE 2.50\* INCHES LONGER THAN 'X' LENGTH.  
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH  
SLEEVE AT END OF LOOSE END OF CABLE WITH  
CBL-705 CRIMPING TOOL.

\*ADDITIONAL LENGTH MAY BE NECESSARY IN  
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER  
ASSEMBLY WITH ATTACHING PARTS.

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 29390

DEO's